Measure emissions from a test engine with a complete fuel system. Reported emission levels must be based on the highest emissions from three successive 24-hour periods of cycling temperatures. Note that you may omit testing for evaporative emissions during certification if you certify by design, as specified in § 1048.245.

(f) You may use special or alternate procedures to the extent we allow them under 40 CFR 1065.10.

(g) This subpart is addressed to you as a manufacturer, but it applies equally to anyone who does testing for you, and to us when we perform testing to determine if your engines meet emission standards.

(h) Map all engines (including constant-speed engines) using the procedures specified in 40 CFR part 1065 for variable-speed engines. For constant-speed engines, continue the mapping procedure until you reach the high-idle speed (the highest speed at which the engine produces zero torque).

[70 FR 40476, July 13, 2005]

§ 1048.505 How do I test engines using steady-state duty cycles, including ramped-modal testing?

This section describes how to test engines under steady-state conditions. In some cases, we allow you to choose the appropriate steady-state duty cycle for an engine. In these cases, you must use the duty cycle you select in your application for certification for all testing you perform for that engine family. If we test your engines to confirm that they meet emission standards, we will use the duty cycles you select for your own testing. We may also perform other testing as allowed by the Clean Air Act.

(a) You may perform steady-state testing with either discrete-mode or ramped-modal cycles, as follows:

(1) For discrete-mode testing, sample emissions separately for each mode, then calculate an average emission level for the whole cycle using the weighting factors specified for each mode. Calculate cycle statistics for the sequence of modes and compare with the specified values in 40 CFR 1065.514 to confirm that the test is valid. Operate the engine and sampling system as follows:

(i) *Engines with lean NO_X aftertreatment.* For lean-burn engines that depend on aftertreatment to meet the NO_X emission standard, operate the engine for 5–6 minutes, then sample emissions for 1–3 minutes in each mode.

(ii) *Engines without lean NO_X aftertreatment.* For other engines, operate the engine for at least 5 minutes, then sample emissions for at least 1 minute in each mode. Calculate cycle statistics for the sequence of modes and compare with the specified values in 40 CFR part 1065 to confirm that the test is valid.

(2) For ramped-modal testing, start sampling at the beginning of the first mode and continue sampling until the end of the last mode. Calculate emissions and cycle statistics the same as for transient testing.

(b) Measure emissions by testing the engine on a dynamometer with one or more of the following sets of duty cycles to determine whether it meets the steady-state emission standards in § 1048.101(b):

(1) For engines from an engine family that will be used only in variable-speed applications, use one of the following duty cycles:

(i) The following duty cycle applies for discrete-mode testing:

TABLE 1 OF § 1048.505

C2 Mode No.	Engine speed [1]	Observed torque [2]	Minimum time in mode (minutes)	Weighting factors
1	Maximum test speed	25	3.0	0.06
2	Intermediate test speed	100	3.0	0.02
3	Intermediate test speed	75	3.0	0.05

TABLE 1 OF § 1048.505—Continued

C2 Mode No.	Engine speed [1]	Observed torque [2]	Minimum time in mode (minutes)	Weighting factors
4	Intermediate test speed	50	3.0	0.32
5	Intermediate test speed	25	3.0	0.30
6	Intermediate test speed	10	3.0	0.10
7	Idle	0	3.0	0.15

[1] Speed terms are defined in 40 CFR part 1065.
[2] The percent torque is relative to the maximum torque at the given engine speed.

(ii) The following duty cycle applies for ramped-modal testing:

TABLE 2 OF § 1048.505

RMC mode	Time in mode (seconds)	Engine speed [1,2]	Torque (percent) [2,3]
1a Steady-state	119	Warm Idle	0
1b Transition	20	Linear Transition	Linear Transition.
2a Steady-state	29	Intermediate Speed	100
2b Transition	20	Intermediate Speed	Linear Transition.
3a Steady-state	150	Intermediate Speed	10
3b Transition	20	Intermediate Speed	Linear Transition.
4a Steady-state	80	Intermediate Speed	75
4b Transition	20	Intermediate Speed	Linear Transition.
5a Steady-state	513	Intermediate Speed	25
5b Transition	20	Intermediate Speed	Linear Transition.
6a Steady-state	549	Intermediate Speed	50
5b Transition	20	Linear Transition	Linear Transition.
6a Steady-state	96	Maximum test speed	25
6b Transition	20	Linear Transition	Linear Transition.
7 Steady-state	124	Warm Idle	0

[1] Speed terms are defined in 40 CFR part 1065.
[2] Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode.
[3] The percent torque is relative to maximum torque at the commanded engine speed.

(2) For engines from an engine family that will be used only at a single, rated speed, use one of the following duty cycles:

(i) The following duty cycle applies for discrete-mode testing:

TABLE 3 OF § 1048.505

D2 mode No.	Engine speed	Torque [1]	Minimum time in mode (minutes)	Weighting factors
1	Maximum test	100	3.0	0.05
2	Maximum test	75	3.0	0.25
3	Maximum test	50	3.0	0.30
4	Maximum test	25	3.0	0.30
5	Maximum test	10	3.0	0.10

[1] The percent torque is relative to the maximum torque at maximum test speed.

(ii) The following duty cycle applies for ramped-modal testing:

TABLE 4 OF § 1048.505

RMC mode	Time in mode (seconds)	Engine speed	Torque (percent)[1,2]
1a Steady-state	53	Engine Governed	100
1b Transition	20	Engine Governed	Linear transition.
2a Steady-state	101	Engine Governed	10
2b Transition	20	Engine Governed	Linear transition.
3a Steady-state	277	Engine Governed	75
3b Transition	20	Engine Governed	Linear transition.
4a Steady-state	339	Engine Governed	25
4b Transition	20	Engine Governed	Linear transition.
5 Steady-state	350	Engine Governed	50

[1] The percent torque is relative to maximum test torque.
[2] Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode.

(3) Use a duty cycle from both paragraphs (b)(1) and (b)(2) of this section if you will not restrict an engine family to constant-speed or variable-speed applications.

(4) Use a duty cycle specified in paragraph (b)(2) of this section for all severe-duty engines.

(5) For high-load engines, use one of the following duty cycles:

(i) The following duty cycle applies for discrete-mode testing:

TABLE 5 OF § 1048.505

D1 mode No.	Engine speed	Torque[1]	Minimum time in mode (minutes)	Weighting factors
1	Maximum test	100	3.0	0.50
2	Maximum test	75	3.0	0.50

[1] The percent torque is relative to the maximum torque at maximum test speed.

(ii) The following duty cycle applies for discrete-mode testing:

TABLE 6 OF § 1048.505

RMC modes	Time in mode (seconds)	Engine speed (percent)	Torque (percent)[1,2]
1a Steady-state	290	Engine Governed	100
1b Transition	20	Engine Governed	Linear Transition.
2 Steady-state	290	Engine Governed	75

[1] The percent torque is relative to maximum test torque.
[2] Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode.

(c) If we test an engine to confirm that it meets the duty-cycle emission standards, we will use the steady-state duty cycles that apply for that engine family.

(d) During idle mode, operate the engine with the following parameters:

(1) Hold the speed within your specifications.

(2) Set the engine to operate at its minimum fueling rate.

(3) Keep engine torque under 5 percent of maximum test torque.

(e) For full-load operating modes, operate the engine at wide-open throttle.

(f) See 40 CFR part 1065 for detailed specifications of tolerances and calculations.

(g) For those cases where transient testing is not necessary, perform the steady-state test according to this section after an appropriate warm-up period, consistent with 40 CFR part 1065, subpart F.

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